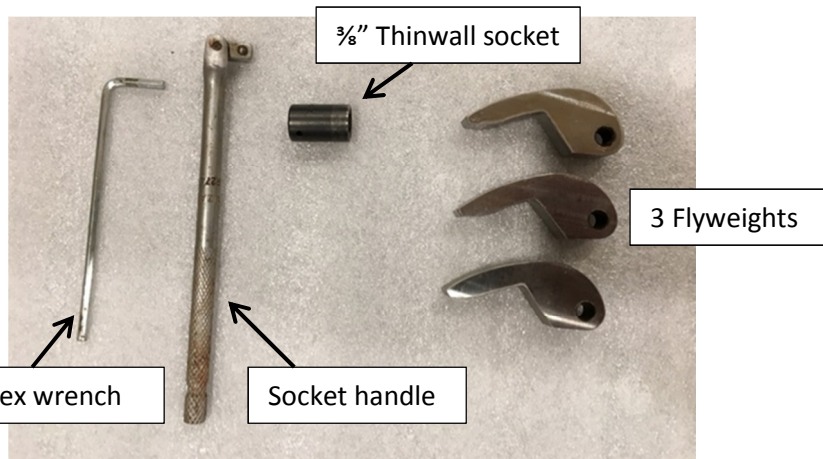


# FLYWEIGHT REPLACEMENT DURACLUTCH PRIMARY

SVI, LLC



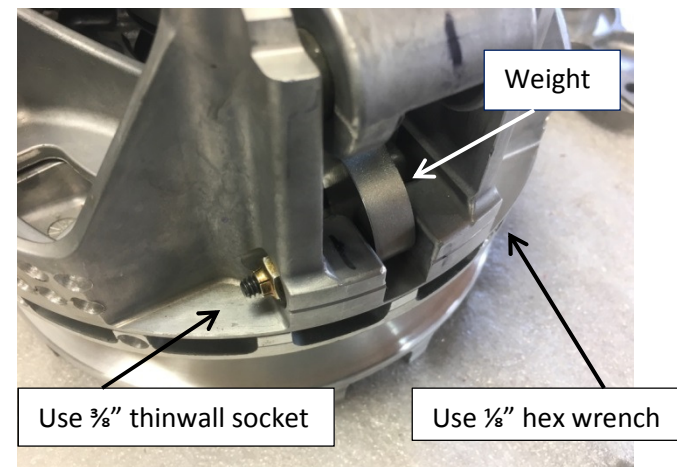
1. Tools and new flyweights.



2. Remove 6 cover screws with 3/8" socket.



3. Ready to remove and install flyweights.



4. Remove weight pins with socket and hex wrench.

5. Remove weights and install three new flyweights. Install all three pins in same direction. Tighten flexlock nuts against weight pin shoulders firmly.
  6. Reinstall cover aligning Xs. Pull sheave up, push cover down compressing spring and start one cover screw. Start remaining five screws and tighten evenly across.
  7. Tighten all six cover screws firmly. Torque spec 7-11 ft-lbf.
- Note: Light duty 1/4" or 3/8" drive power tools may be used. Do not use heavy duty impact power tools.